#### Course name:

# INTEGRATED MANUFACTURING SYSTEMS

ECTS	2
Course status	complementary
Course final assessement/evaluation of outcomes	credit
Prerequisites	none

### Main field of study:

#### PRODUCTION ENGINEERING

Profile of study	General-academic	
The code of studies (education level)	SI (bachelor)	
Semester of studies	winter	
Language of instruction	English	

## Course offered by:

Name of faculty offering the	Faculty of Production Engineering and Energetics	
course	l actity of Froduction Engineering and Energetics	
Name of department	Department of Draduation Engineering Lagistics and Applied Information	
offering the course	Department of Production Engineering, Logistics and Applied Informatics	
Course coordinator	Aleksandra Lis	

### Learning outcomes of the course:

Symbol of outcome		Reference to	
	Description of learning outcome	main field of study outcomes	discipline#
	KNOWLEDGE – student knows and/or understands:		
YSW_W1	the essence and principles of functioning of flexible production systems	ZIP1_W07	TZ
YSW_W2	methods and scope of optimizing production processes	ZIP1_W07	TZ
	SKILLS – student is able to:		
YSW_U1	plan material needs and the use of production resources	ZIP1_U10	TZ
YSW_U2	optimize production schedules and production batch size	ZIP1_U10	TZ
	SOCIAL COMPETENCE- student is ready to:	•	
YSW_K1	acting responsibly as an engineer in solving problems related to the implementation of modern manufacturing systems into practice	ZIP1_K04	TZ

#### **Teaching contents:**

Lectures		15	hours
	Integrated manufacturing systems and their elements.		
	Integration conditions and elements integrating production systems.		
lectures	Basic types and elements of flexible production systems.		
	Modern methods of controlling the production process.		
	Modern methods of controlling the production process.		

Computer integrated manufacturing systems CIM. Accomplished learning outcomes YSW\_W1, YSW\_W2, YSW\_K1 Verification methods, rules and criteria of Written assignement outcome assessment Final grade share - 40% Classes 15 hours Diagnosis of production processes, their interrelationships and efficiency. Diagnosis of production processes, their interrelationships and efficiency. Production scheduling. Topics of the classes Optimization of the production batch size. Flexible manufacturing systems and production efficiency. Industry 4.0 solutions as a production optimization tool. Accomplished learning outcomes YSW\_U1, YSW\_U2 Verification methods, rules and criteria of Written assignement (GROUP PROJECT) Final grade share - 60% outcome assessment **Seminars** hours Topics of the seminars Accomplished learning outcomes symbol of learning outcomes of the seminars Verification methods, rules and criteria of Written assignement (group project) Final grade share - 60% outcome assessment References: Compton, W. D. (Ed.). (1988). Design and analysis of integrated manufacturing systems. National Basic Academies Press. Qu, Y. J., Ming, X. G., Liu, Z. W., Zhang, X. Y., & Hou, Z. T. (2019). Smart manufacturing systems: state of the art and future trends. The International Journal of Advanced Manufacturing Technology, Supplementary 103, 3751-3768. Structure of learning outcomes: Discipline: Field - social sciences, discipline - management and quality sciences 2 Discipline: # (provide appripriate symbol - if the course relates to more than one academic disc **ECTS** Structure of student activities: Contact hours 30 1,3 ECTS' hours 15 including: lectures hours classes and seminars 15 hours consultations 5 hours participation in research 0 hours mandatory trainerships 0 hours participation in examinations 0

hours

hours

hours

0

0,7

0

17,5

e-learning

student own work

<sup>\*</sup> where 10 hours of classes = 1 ECTC (in case of 15 h  $\rightarrow$  2 ECTS)

<sup>\*\*</sup> stated with an accuracy to 0.1 ECTS, where 1 ECTS = 25 - 30 hours of classes

# academic discipline code: RZ - animal science and fishery, PB - biological sciences, etc.